



Installation Guide

Torque Mount Insert

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(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.

Tools Required:

1. 18mm Socket.
2. 21mm Socket.
3. Socket Wrench.
4. Jack / Lift.
5. Jack Stands.
6. Thread Locking Compound.

Bill Of Materials:

- 1 x 68719 75 Duro Synthetic elastomer insert.
- 1 x 21mm Long crush control tube.
- 1 x 76mm flat washer.
- 1 x Grease satchet.
- 1 x Install guide.

Removal procedure:

1. Raise the front of the vehicle and support on suitable chassis stands.
2. Remove the 21mm hex torque mount bolt and discard.
3. Using the supplied grease lubricate the "fingers" and bottom face of the supplied insert.
4. Install the insert into the OEM bushing ensuring the two smaller insert fingers face forward.
5. Fit the supplied washer and 21mm long tube over the supplied 18mm hex head bolt. Using thread locking compound apply to the thread and install into the torque mount.
6. Tension the bolt to manufactures specifications.
7. Re-check in 60 Miles or 100 Kms.

Figure 1

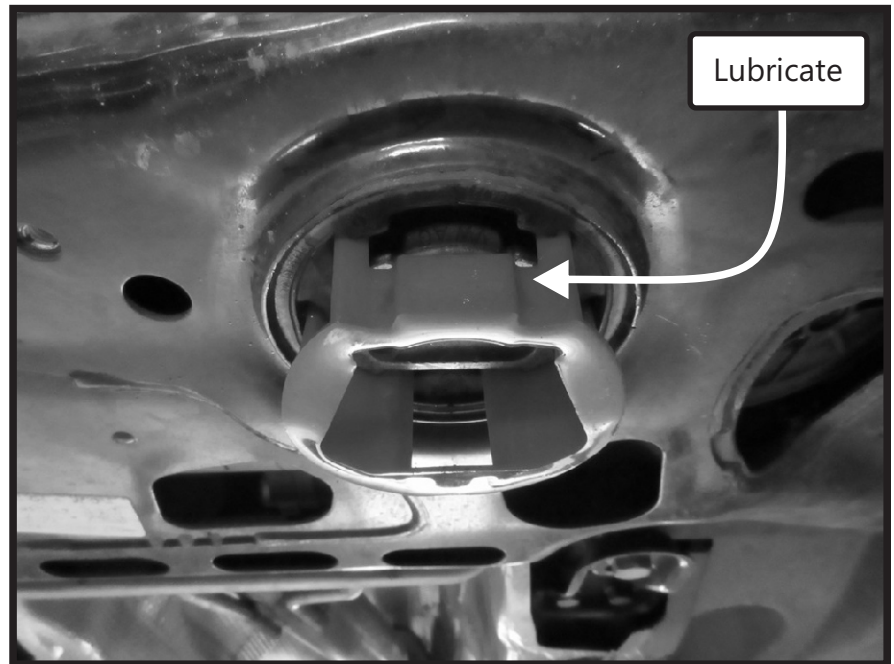


Figure 2

