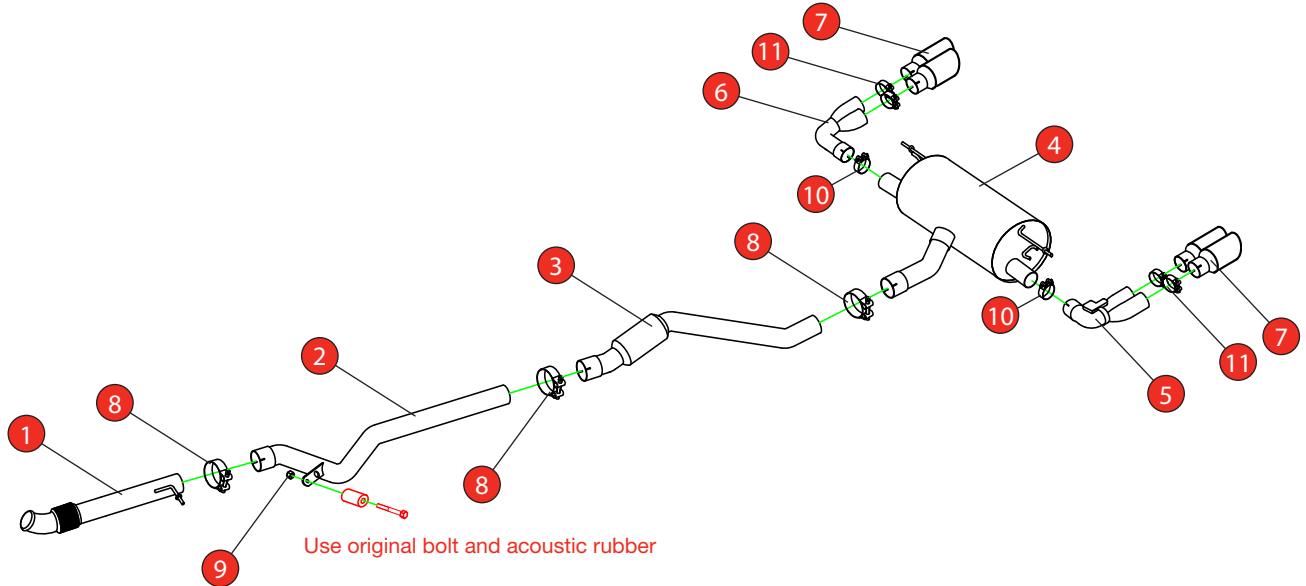


Car	BMW M2 (F87)	Part No.	SBM075
Year	2016-Current	Fit Kits	276FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 90 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	736BM	Front Pipe	1
2	741BM	Link Pipe	1
3	737BM	Centre Section	1
4	738BM	Rear Silencer	1
5	739BM	L/H Trim Connecting Pipe With Electronic Valve	1
6	740BM	R/H Trim Connecting Pipe	1
7	Z023.10062	Polished Ø90mm Daytona Trim	4
Fit Kit			
8	Z016.10069	79-85mm Clamp	3
9	Z017.10062	M8 Nyloc Nut	1
10	Z016.10070	65mm H/D Clamp	2
11	Z016.10064	63-68mm Clamp	4

E-MARK	N/A
DATE	23/08/17
ISSUE	00
AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW M2 (F87)	Part No.	SBM075
Year	2016-Current	Fit Kits	276FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 90 Minutes



A) Remove the electronic actuator from the original exhaust.

B) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.

C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

D) Remove the acoustic rubber from the original exhaust and fit it to the Scorpion centre section following the line diagram above.

