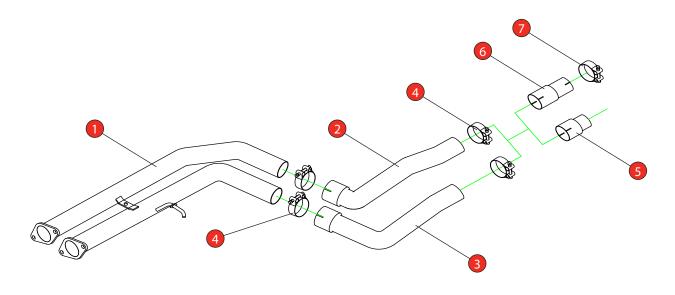




Car	BMW M2 Competition F87N	Part No.	SBMP081
Year	2018-Current	Fit Kits	356FK
Notes	Where not supplied use original fittings. Original system requires cutting, see instructions on the next page.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY	
1	715BM	Front Pipes	1	
2	793BM	R/H GPF Delete Pipe	1	
3	794BM	L/H GPF Delete Pipe	1	
Fit Kit				
4	Z016.10063	72mm H/D Clamp	4	
5	AD124	Adaptor (USE TO FIT TO SCORPION SYSTEM)	2	
6	AD123	Adaptor (USE TO FIT TO O.E SYSTEM)	2	
7	Z016.10063	66mm H/D Clamp (USE TO FIT TO O.E SYSTEM)	2	

E-MARK	N/A
DATE	01/07/20
ISSUE	00
AUTHORISED	M.Ydlibi

 $\textbf{NOTE:} \ \texttt{ENSURE} \ \texttt{SCORPION} \ \texttt{SYSTEM} \ \texttt{IS} \ \texttt{CLEAR} \ \texttt{OF} \ \texttt{MOVING} \ \texttt{PARTS} \ \texttt{AND} \ \texttt{ALL} \ \texttt{ORIGINAL} \ \texttt{FUNCTIONS} \ \texttt{WORK} \ \texttt{CORRECTLY}.$ 











Car	BMW M2 Competition F87N	Part No.	SBMP081
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We recommend removing the original system from the flange joint before cutting.

Place the system on the floor. Cut the pipe 100mm back from the left hand GPF.

Cut 120mm Back from the right hand GPF.

Once cut, deburr edges as the Scorpion System fits over the pipe work. Refit the GPF section at the flange joint.













