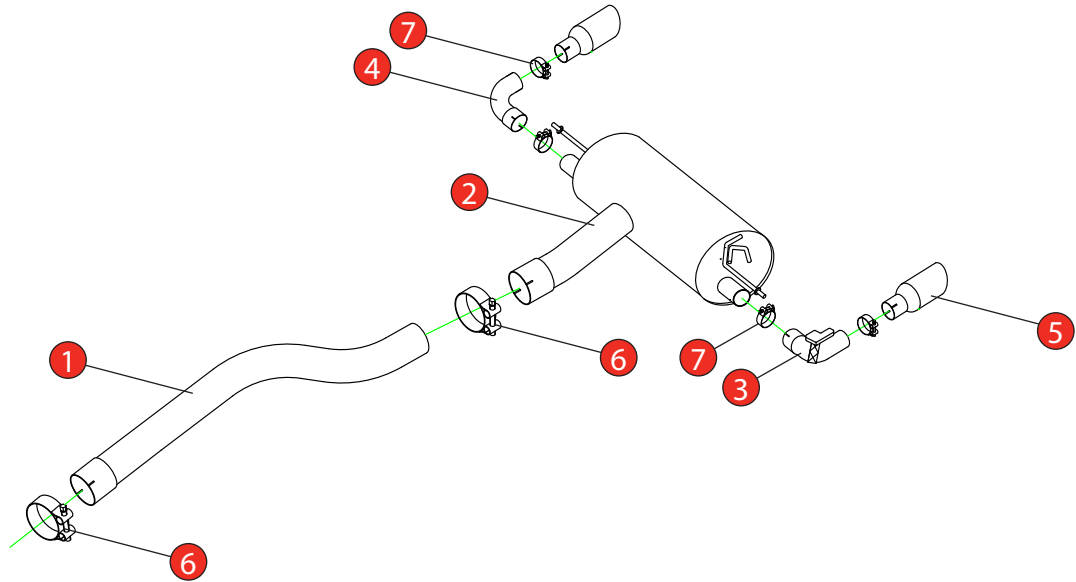


<b>Car</b>	BMW M140i GPF Model	<b>Part No.</b>	SBMS082
<b>Year</b>	2018-2019	<b>Fit Kits</b>	363FK
<b>Notes</b>	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hours 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	809BM	Link Pipe	1
2	730BM	Rear Silencer	1
3	750BM	L/H Trim Connecting Pipe With Valve	1
4	751BM	R/H Trim Connecting Pipe	1
5	Z023.10061	Polished Ø100mm Daytona Trim	2
<b>Fit Kit</b>			
6	Z016.10069	79 - 85mm H/D Clamp	2
7	Z016.10064	63 - 68mm H/D Clamp	4

E-MARK	N/A
DATE	26/11/20
ISSUE	00
AUTHORISED	M.Ydlibi

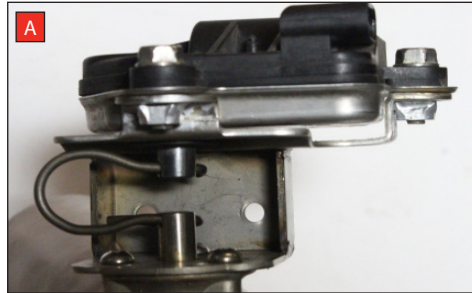
**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	BMW M140i GPF Model	<b>Part No.</b>	SBMS082
<b>Year</b>	2018-2019	<b>Fit Kits</b>	363FK
<b>Notes</b>	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hours 30 Minuets



A) We reccomend removing the original system from the car before cutting.



B) Cut the original exhaust infront of the weld at the front of the centre silencer. De-burr the edge of the pipework as the Scorpion system fits over this.



C) The Second hanger is not required when fitting the Scorpion GPF-back system. This can be unbolted from the car.



D) Remove the electronic actuator from the original exhaust.



E) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.

F) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.