

SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Hyundai i30 N / N Performance GPF Model	Part No.	SHYS102
Year	2018 - Current	Fit Kits	327FK
Notes	Where not supplied use original fittings.	Features	Pipe Diameter:- 76.2mm

Estimated Fitting Time: 60 Minutes

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Z016.10062

NO. PART NO. DESCRIPTION QTY E-MARK N/A
1 007HY Front Pipe 1 DATE 23/08/2019
2 002HY Centre Pipe 1 ISSUE 00
3 003HY Link Pipe 1
4 008HY Rear Silencer 1
5 005HY RH Trim Connecting Pipe with Valve 1
5 005HY RH Trim Connecting Pipe with Valve 1 6 006HY LH Trim Connecting Pipe 1
6 006HY LH Trim Connecting Pipe 1
6 006HY LH Trim Connecting Pipe 1 7 Z023.10152 114mm Polished Daytona Trim 2

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

79mm Heavy Duty Clamp



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A) After you have removed O.E exhaust you will need to swap the valve motor to the Scorpion exhaust. Remove the 3 nuts (keep them safe, as you will need them to bolt the electronic valve motor to your Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.



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