

# REAR BODY BRACE

Golf 7 & 7.5 / Leon 5F

VWR81G700

FITTING INSTRUCTIONS



## WHAT'S IN THE KIT?

- ▷ 1 x Top Brace Bar
- ▷ 2 x Lower Brace Bar
- ▷ 2 x Luggage Brace Mount
- ▷ 2 x Upper Centre Mount
- ▷ 2 x Upper Mount (Bottom half)
- ▷ 2 x Upper Mount (Top half)
- ▷ 6 x M4 (16mm) Cap Head Screw
- ▷ 4 x M4 (14mm) Cap Head Screw
- ▷ 4 x M4 (18mm) Countersunk Screw
- ▷ 2 x M8 (26mm) Countersunk Screw
- ▷ 4 x M8 (28mm) Countersunk Screw
- ▷ 1 x M6 Tensioner

## REQUIRED TOOLS AND PARTS

- ▷ T25 2.5 mm Allen
- ▷ 3 mm Allen
- ▷ 5 mm Allen
- ▷ 10 mm Spanner
- ▷ M8 Spline
- ▷ Screwdriver/Trim Removal Tool

## FITTING NOTES

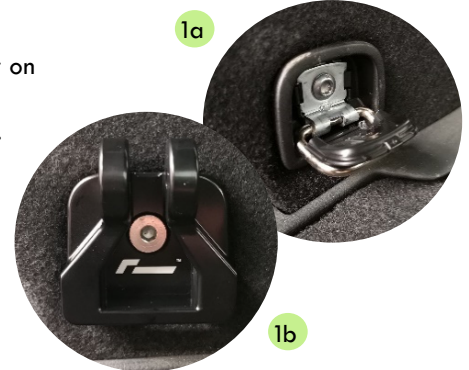
- ▷ Off the car, preassemble top bar with 2 x Upper Centre Mount and 2 x Upper Mount (Lower) before offering up to vehicle.
- ▷ Tensioner has a left-hand and right-hand thread, check orientation before assembling in Upper Centre Mount.
- ▷ Before fully tightening brace in place, ensure rear seats click securely into place correctly.
- ▷ Use centre tensioner to pretension the two-lower brace bars.



Step 1:

Luggage Brace Mount fitment: using a screwdriver/removal tool, open the cover on the OEM luggage net mount (fig 1a). Once open, remove using an M8 spline. Replace with the Luggage Brace Mount (fig 1b) using 2 x M8 countersunk screw. (Ensure orientation is correct, countersunk hole should be facing the rear of the vehicle)

\* For SEAT Leon only – next complete Step 5 then continue with Stage 2

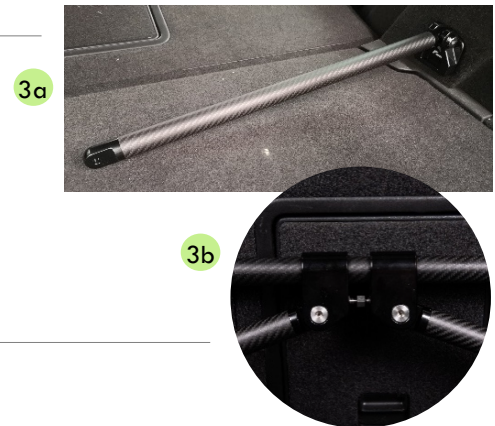


Step 2:

Installation of Top Brace Bar: off the car, preassemble 2 x Upper Mount (Centre) and 2 x Upper Mount (bottom half) onto the Upper Carbon Brace Bar (fig 2a). Offer this up to the vehicle (fig 2b) then loosely bolt the Upper Mount (top half) onto Upper Mount (bottom half) using 6 x M4 (16mm) cap head screw (fig 2c).

Step 3:

Installation of the two Lower Brace Bars – Loosely bolt both Lower Brace Bars into the Luggage Brace Mount (fig 3a) using 2 x M8 (28mm) countersunk screws. Next, bolt one Lower Brace Bar up into the Upper Centre Mount. Using the tensioner, line up the remaining Lower Brace Bar and bolt into place using 2 x M8 (28mm) countersunk screw (fig 3b).



Step 4:

Final fitment – now all components are loosely installed, the final step is to tighten everything into place. Start with each Upper Mount (ensuring rear seats click into place fully), then expand the centre brackets using the tensioner until both lower braces are held firmly (Once lower bars are attached to the centre, do not turn tensioner to bring centre pieces together, this will result in damaging the lower bars). Now tighten all the remaining screws until all components are held solidly in place.

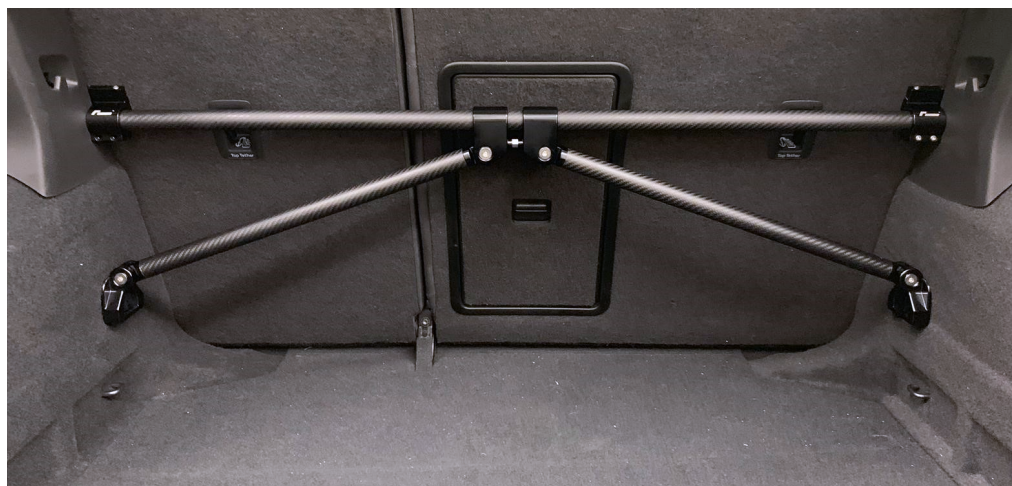


REMINDER: This rear body brace is NOT to be used as a seat-belt harness mount.

### Step 5: SEAT LEON ONLY

Luggage Brace Mount fitment: Using cutting guide provided, place template lower slot on OEM luggage net hook and mark area to be cut (fig 5a) and cut to reveal mounting point for Luggage Brace Mount in the body. Fit the Luggage Brace Mount (fig 1b) using 2 x M8 countersunk screw. (Ensure orientation is correct, countersunk hole should be facing the rear of the vehicle)

NOW RETURN TO STEP 2 ABOVE AND COMPLETE INSTALL



- If you want to returning the car to stock – as you have cut holes in the carpet – our recommendation is to source the factory Golf/Audi OEM luggage net mounts (fig 1a) to cover the cut holes with a nice factory appearance.
- The part numbers for the two pieces needed each side are: 8V0 863 503C & N91206101
- Fig 5b below shows the finished appearance

5b

